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Equipped with GF AgieCharmilles' Swiss-made generator, the FORM 20 ORM 30 are /f the market's ultimate in EDM price/performance. Innovative, space-saving design The NEW FORM 20 and FORM 30 are the most compact universal machines in the standard level segment.

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Difference Between Ram and Wire EDM in Reducing Costs There is an important difference when ram or wire EDM is used to machine parts. If a blind hex is to be ram EDMed, the hole should be drilled close to the hex, as illustrated in Figure 13-1. Figure 13-1 Proper Preparation for Ram EDM—Minimal Metal Removal Reducing Costs for Ram EDM